

CONTRACTOR :
 CONTRACT NO. :

REPAIR BLDG. 90
 U.S. ARMY GARRISON, OKINAWA, JAPAN

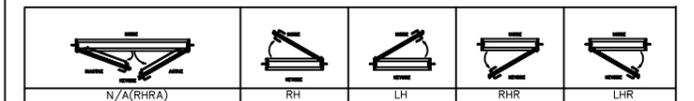
STEEL METAL HOLLOW DOOR
 W/ STAINLESS STEEL METAL FRAME



SAMHOON

SAMHOON CO., LTD.
 #256, Kyungin -Ro,
 Bucheon City, Gyeonggi Do, Korea
 TEL: (82)-32-661-3501/FAX: (82)-32-661-3505
 http://www.samhoon.com E-Mail: samhoon@samhoon.com

OPENING TYPE



SAMHOON ENGINEERING CO.,LTD.

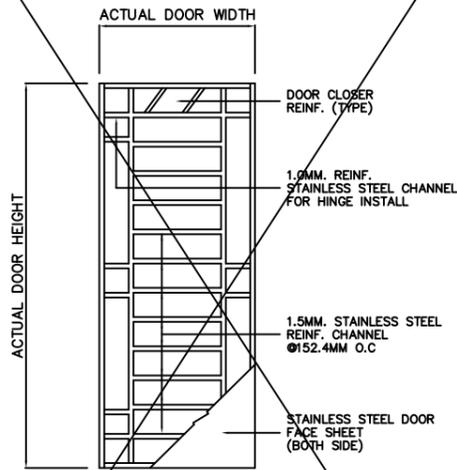
SAMHOON

SAMHOON CO., LTD.
 #256 Kyungin-Ro,
 Bucheon City, Gyeonggi Drovince, Korea
 TEL: (82)-32-661-3501/FAX: (82)-32-661-3505
 http://www.samhoon.com E-Mail: samhoon@samhoon.com

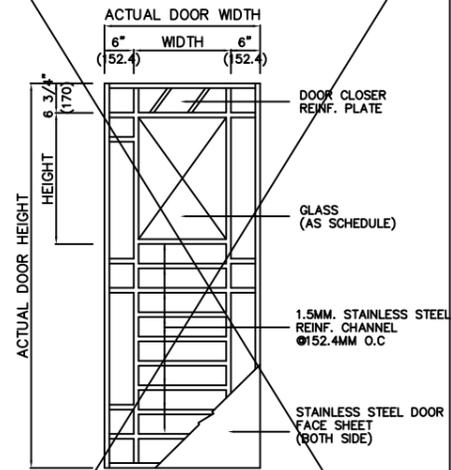
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△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES	REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON- 001	N/S

TITLE : STEEL METAL HOLLOW DOOR
 W/ STEEL METAL FRAME

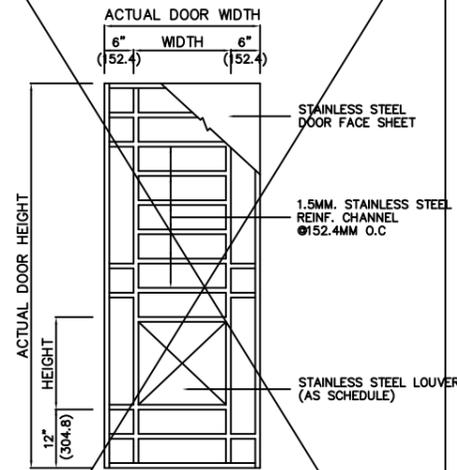
A COVER



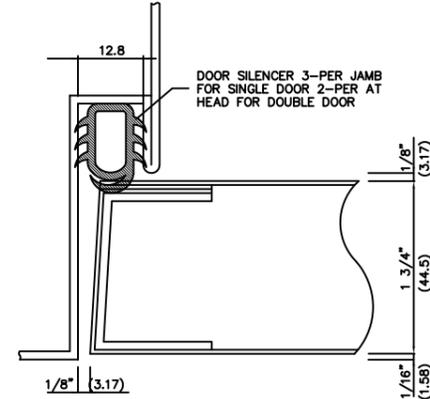
FLUSH TYPE DOOR
(INSULATION TYPE)



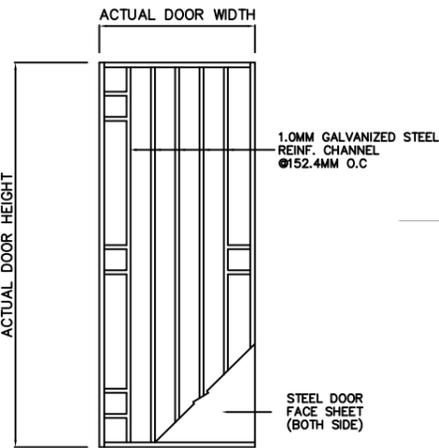
GLASS TYPE DOOR



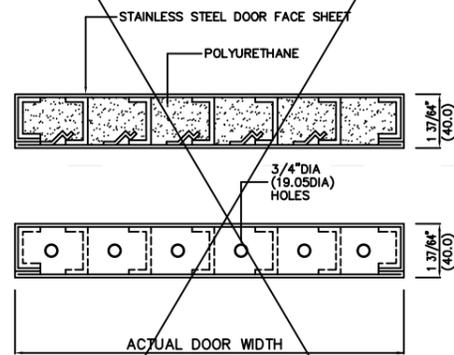
LOUVER TYPE DOOR



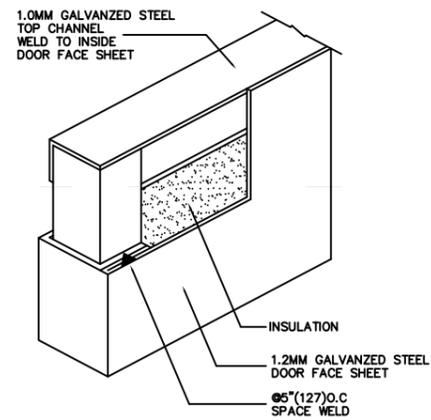
RUBBER SILENCER
INSTALL DETAIL



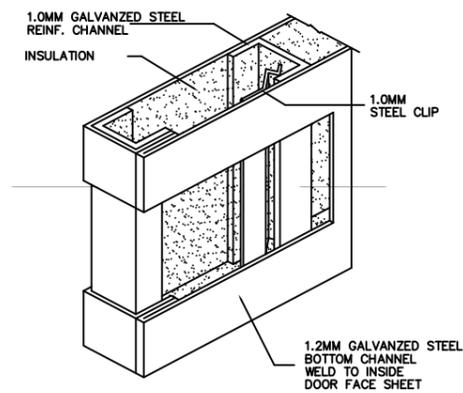
FLUSH TYPE DOOR
(INSULATION TYPE)



BOTTOM HOLE DETAIL

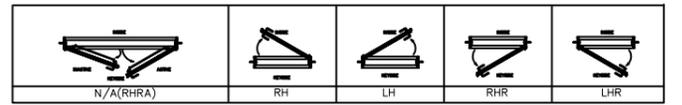


DOOR TOP



DOOR BOTTOM

OPENING TYPE



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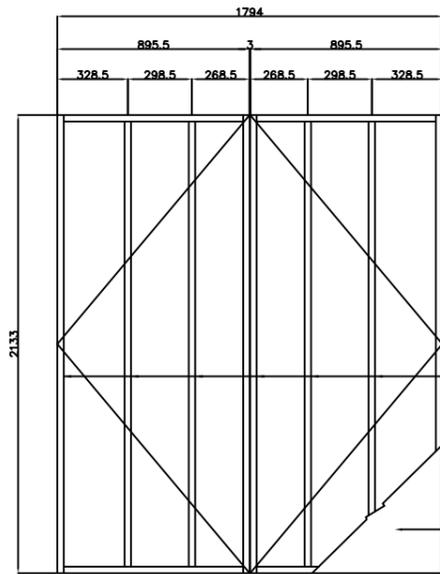
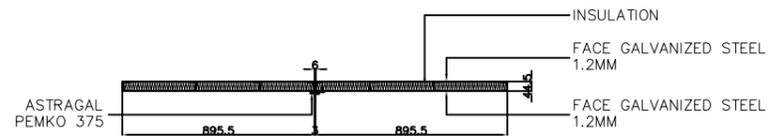
SAMHOON CO., LTD.
#256 Kyungin-Ro,
Bucheon City, Gyeonggi Drovince, Korea
TEL: (82)-32-661-3501 / FAX: (82)-32-661-3505
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TITLE : STEEL METAL HOLLOW DOOR
W/ STEEL METAL FRAME

DOOR REINF. DETAIL

REV	DATE	DESCRIPTION	BY	CHKD	APPRD	REFERENCE DRAWINGS
△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES

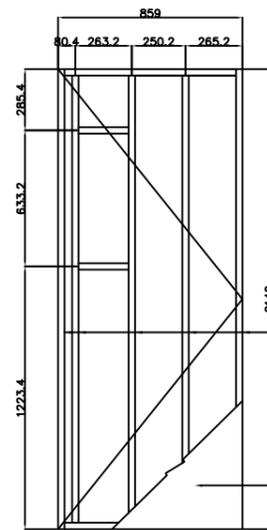
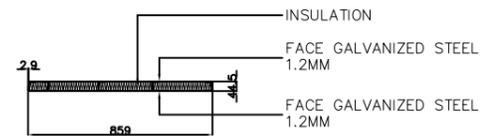
CAD FILE REF.	SHEET NO.	SCALE
REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON- 003	N/S



STEEL REINF CHANNEL
1.0MM (30 x 42.1)

FACE GALVANIZED STEEL
1.2MM (BOTH SIDE)

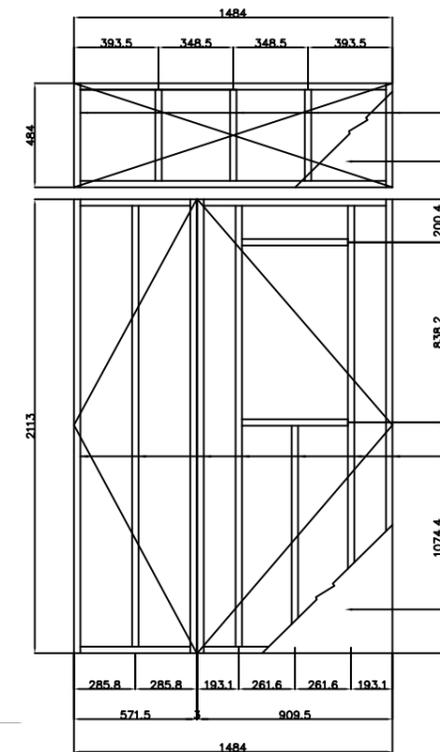
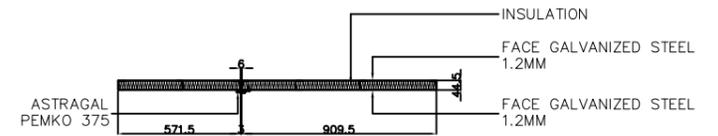
SD-1



STEEL REINF CHANNEL
1.0MM (30 x 42.1)

FACE GALVANIZED STEEL
1.2MM (BOTH SIDE)

SD-2



STEEL REINF CHANNEL
1.0MM (30 x 42.1)

FACE GALVANIZED STEEL
1.2MM (BOTH SIDE)

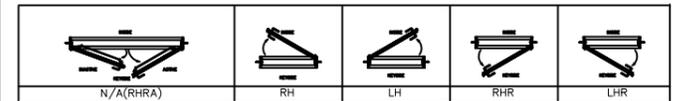
STEEL REINF CHANNEL
1.0MM (30 x 42.1)

FACE GALVANIZED STEEL
1.2MM (BOTH SIDE)

SD-7

* CLASSIFICATION : 1.6MM FIRE RATE GALVANIZED STEEL FRAME
1.2MM FIRE RATED DOOR FACE GALVANIZED STEEL PLATE
1.0MM FIRE RATED DOOR FACE REINF. CHINNEL STEEL PLATE

OPENING TYPE



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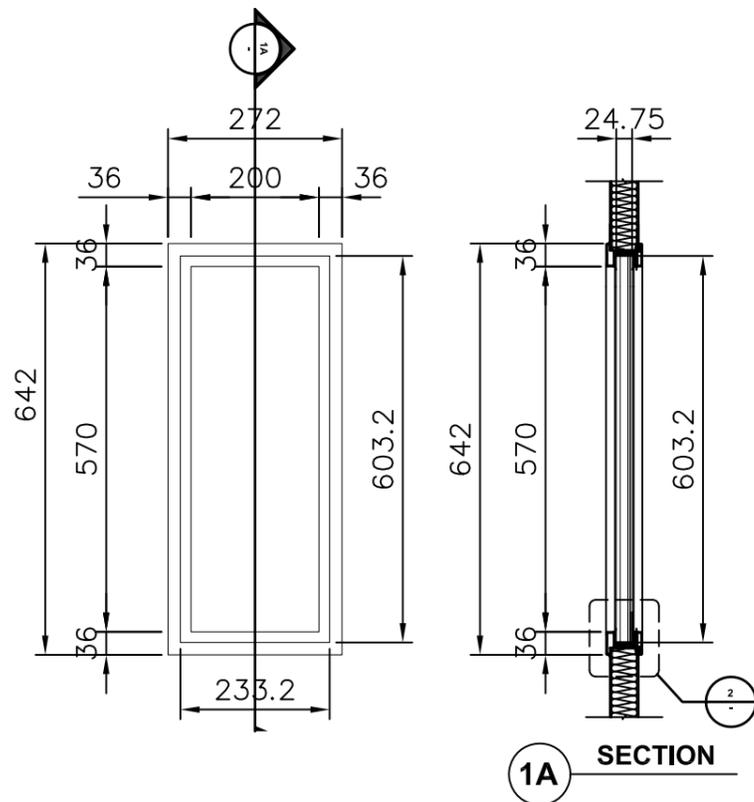
SAMHOON

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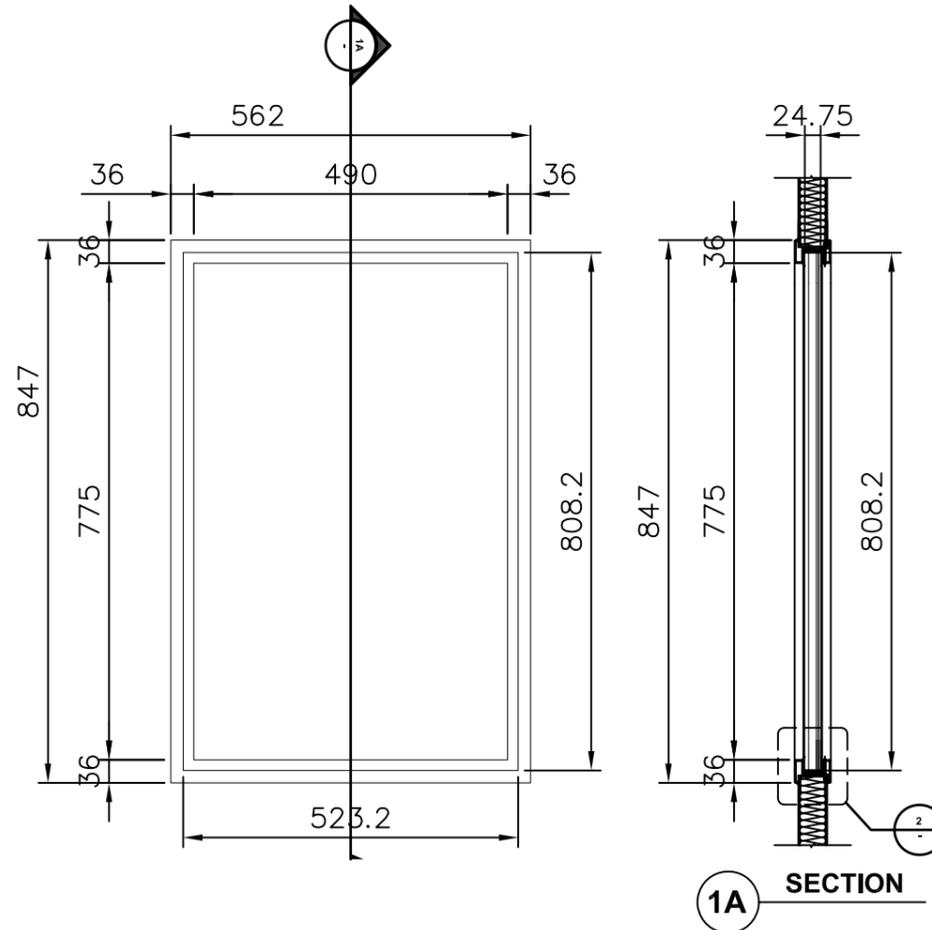
REV	DATE	DESCRIPTION	BY	CHKD	APPRD	REFERENCE DRAWINGS	CAD FILE REF.	SHEET NO.	SCALE
△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES	REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON- 005	1 : 1

TITLE : STEEL METAL HOLLOW DOOR
W/ STEEL METAL FRAME

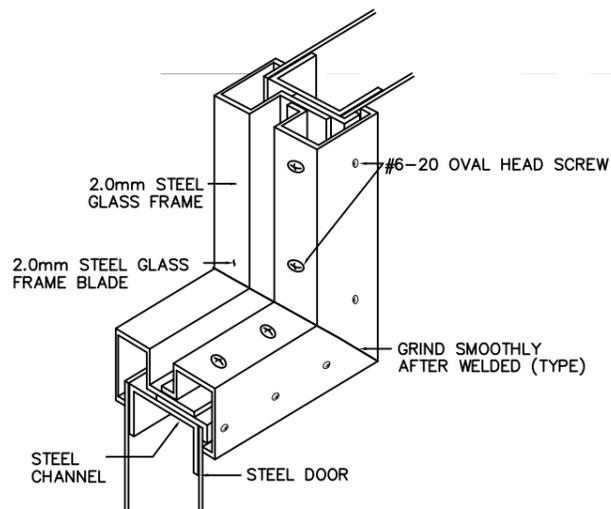
DOOR REINFORCE LOCATION



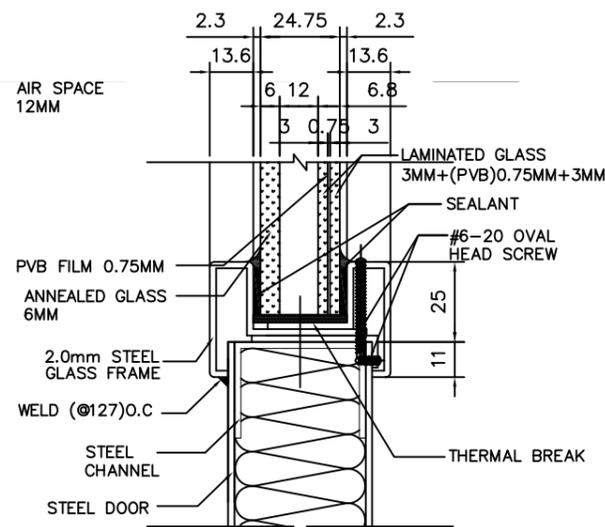
1A SECTION



1A SECTION



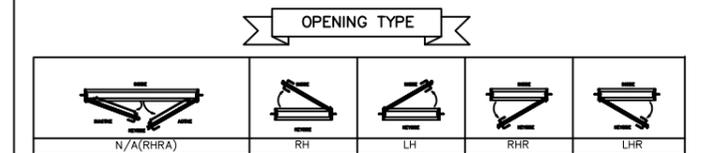
1 GLASS TRIM DETAIL FOR DOOR (S=NONE)



2 24.75MM GLASS DETAIL

NOTES

1. 6.75 MM THK LAMINATED GLASS PLUS 6 MM FIRE RATE WIRE GLASS



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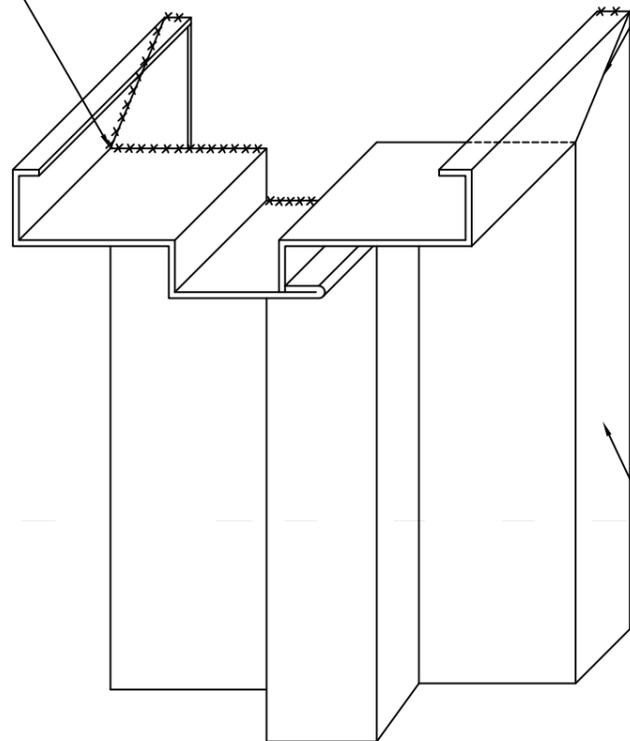
SAMHOON CO., LTD.
#256 Kyungin-Ro,
Bucheon City, Gyeonggi Province, Korea
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http://www.samhoon.com E-Mail: samhoon@samhoon.com

TITLE : STEEL METAL HOLLOW DOOR
W/ STEEL METAL FRAME

GLASS DETAIL

REV	DATE	DESCRIPTION	BY	CHKD	APPRD	REFERENCE DRAWINGS	CAD FILE REF.	SHEET NO.	SCALE
△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES	REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON-006	N/S

CONTINUOUSLY WELD
INSIDE OF MITER

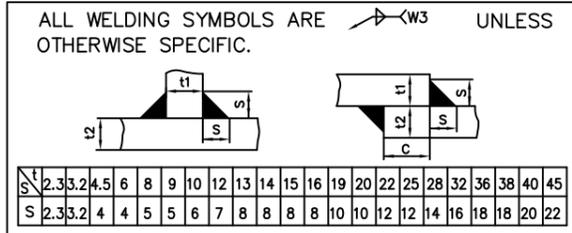


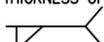
GRIND FACE AND FINISH SMOOTH

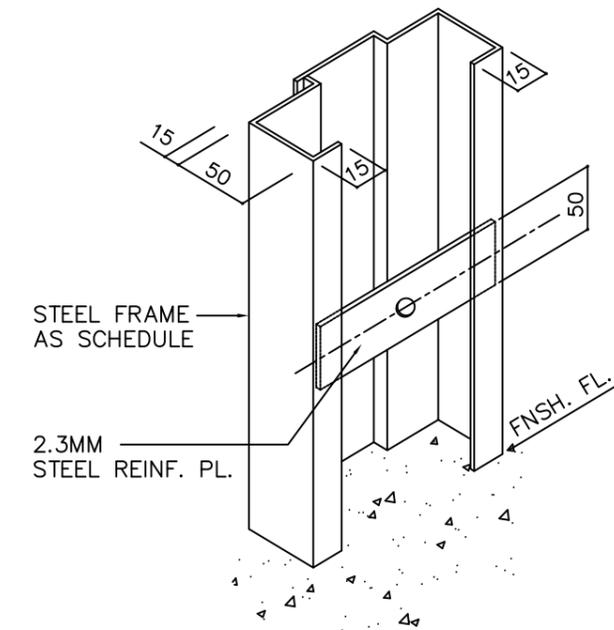
1.6MM GALVANIZED STEEL PLATE

NOTES

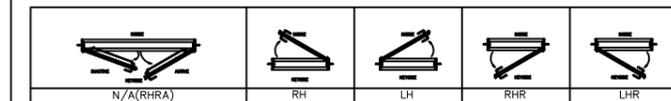
1. WELDING PROCEDURES SHALL BE IN ACCORDANCE WITH AWS D1.1.



1. UNNOTICED WELDS MUST BE COUNTINUOUS FILLET WELD.
LEG LENGTH MUST BE NOT LESS THAN 70% THE THICKNESS OF THINNER PLATE.
2. FRAME INSIDE WELDS : DO INTERMITTENT WELD( 50-200)



OPENING TYPE



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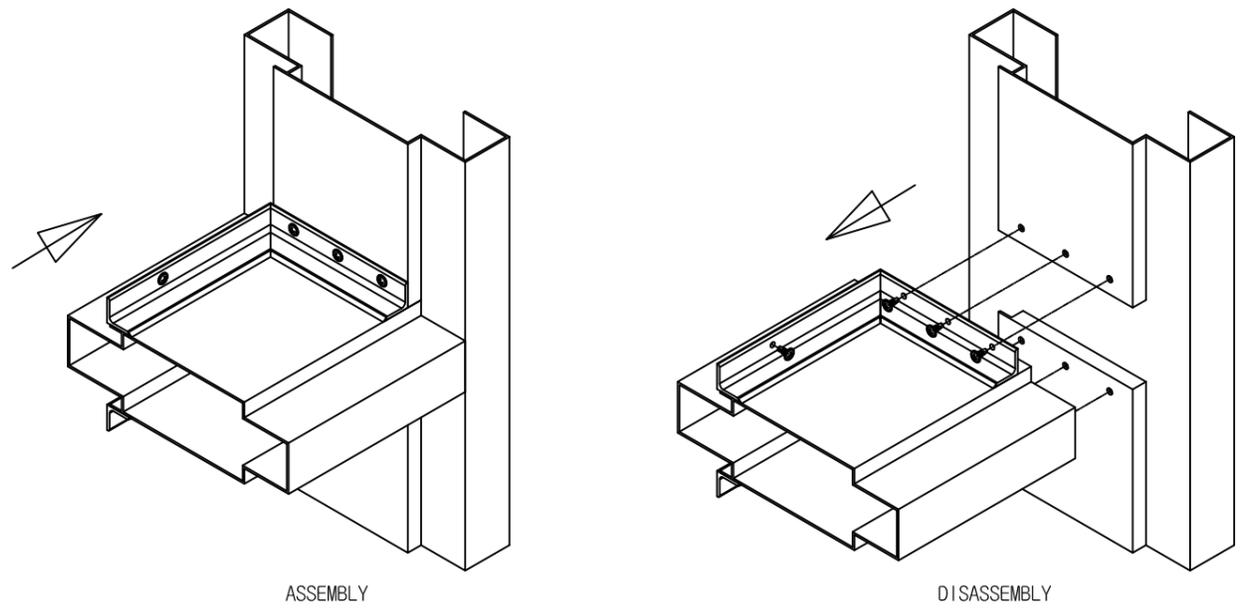
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△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES	REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON- 007	N/S

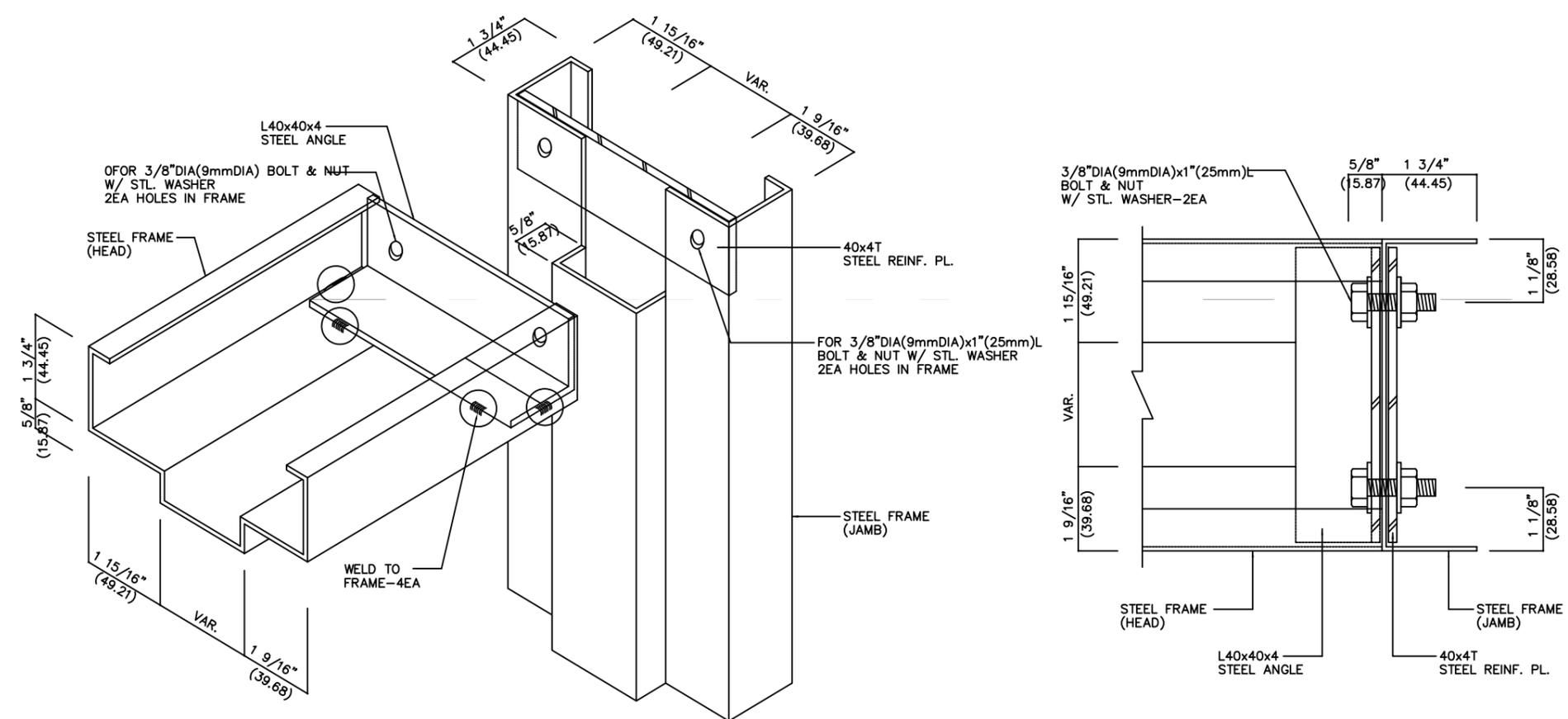
TITLE : STEEL METAL HOLLOW DOOR
W/ STEEL METAL FRAME

FRAME WELDMENT DETAIL



ASSEMBLY

DISASSEMBLY



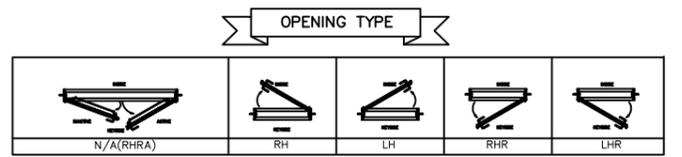
NOTES

1. TRANSOM PANEL OR TRANSOM PANEL BAR SHOULD BE AN ASSEMBLY TYPE THAT CAN BE DISASSEMBLED FOR RE-INSTALLATION.
2. WELDING PROCEDURES SHALL BE IN ACCORDANCE WITH AWS D1.1.

ALL WELDING SYMBOLS ARE UNLESS OTHERWISE SPECIFIC.

S	2	3	2	4	5	6	8	9	10	12	13	14	15	16	19	20	22	25	28	32	36	38	40	45
S	2	3	3	2	4	4	5	5	6	7	8	8	8	8	10	10	12	12	14	16	18	18	20	22

1. UNNOTICED WELDS MUST BE CONTINUOUS FILLET WELD.
LEG LENGTH MUST BE NOT LESS THAN 70% THE THICKNESS OF THINNER PLATE.
2. FRAME INSIDE WELDS : DO INTERMITTENT WELD(50-200)



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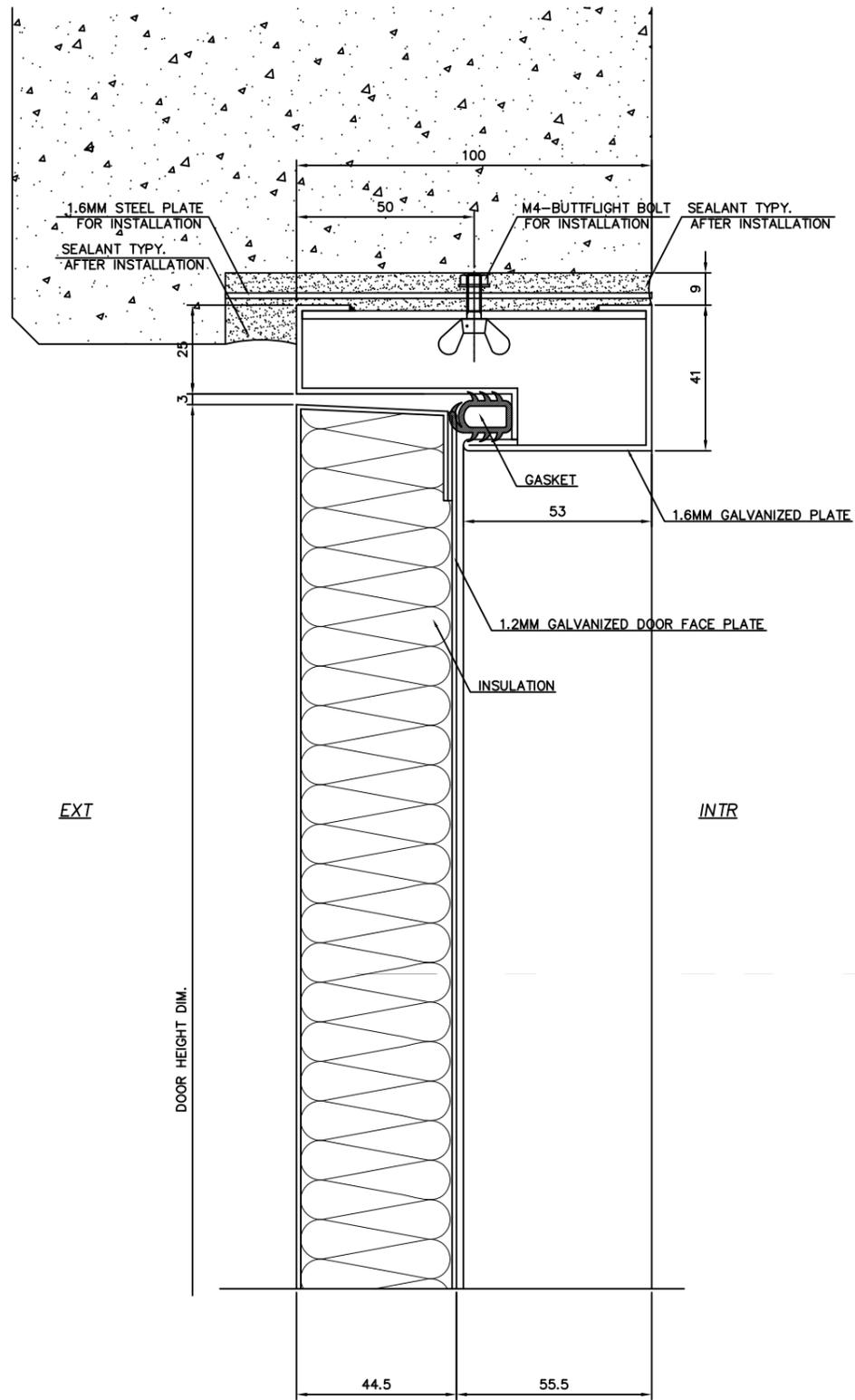


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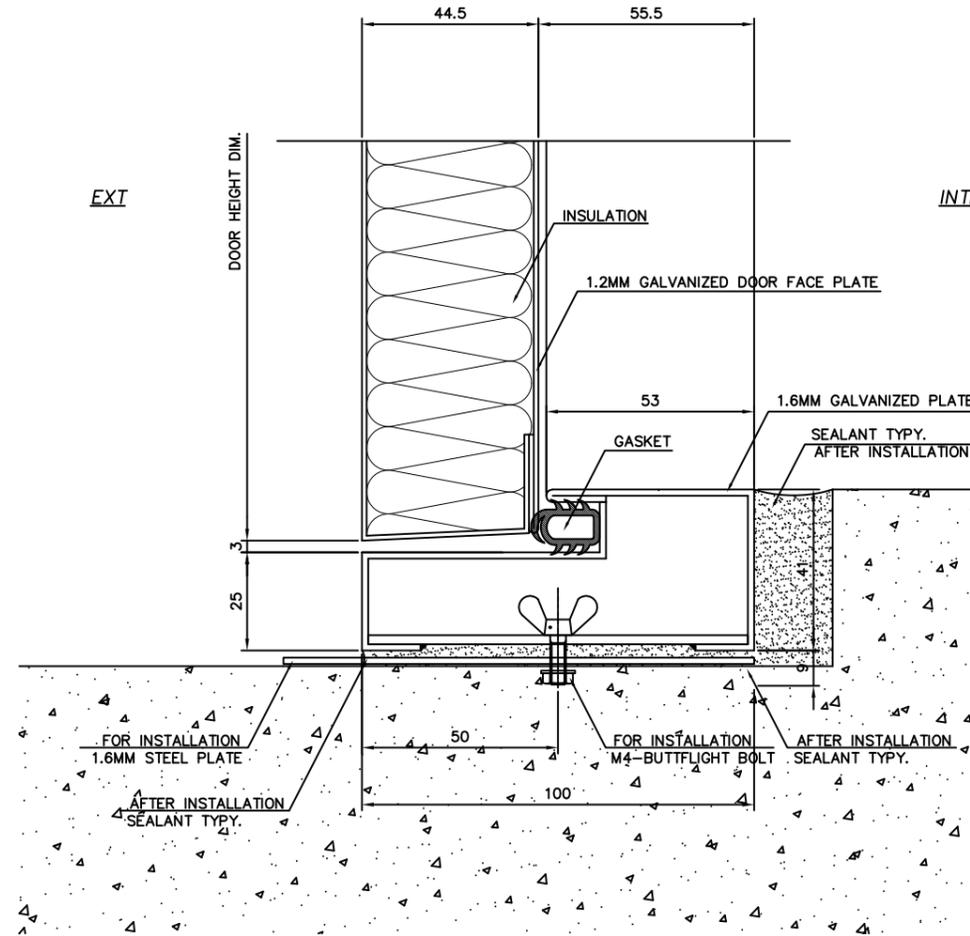
REV	DATE	DESCRIPTION	BY	CHKD	APPRD	REFERENCE DRAWINGS	CAD FILE REF.	SHEET NO.	SCALE
△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES	REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON- 008	N/S

TITLE : STEEL METAL HOLLOW DOOR
W/ STEEL METAL FRAME

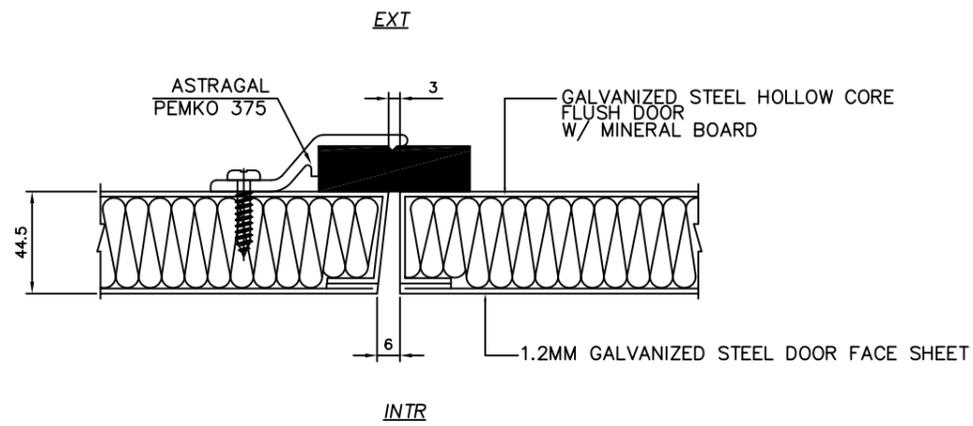
TRANSOM BAR FRAME JOINT DETAIL



① HEAD AND JAMB



② JAMB

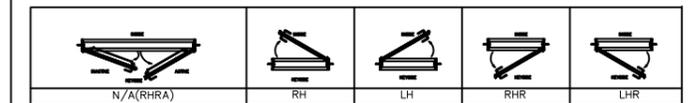


③ MEET / MULLION

NOTES

1. ANY SUBJECTS THAT ARE NOT MENTIONED IN THE DRAWINGS FOR THIS PROJECT FOLLOW SEPARATE DRAWINGS PROVIDED BY SAMHOON.

OPENING TYPE



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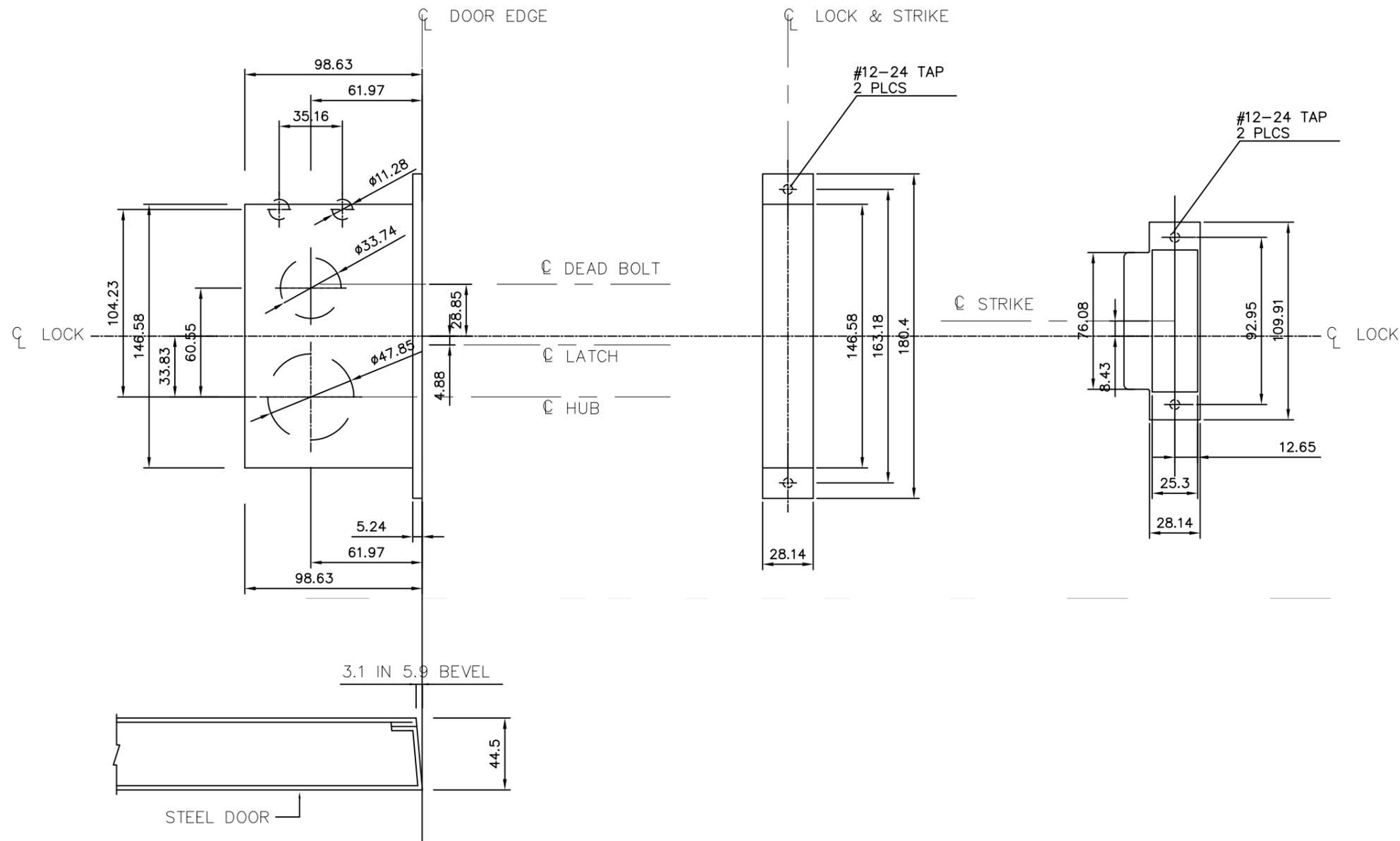
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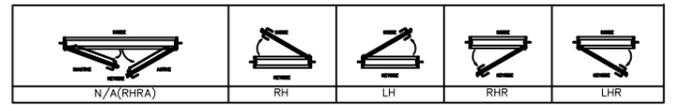
TITLE : STEEL METAL HOLLOW DOOR
W/ STEEL METAL FRAME

DOOR DETAIL

REV	DATE	DESCRIPTION	BY	CHKD	APPRD	REFERENCE DRAWINGS	CAD FILE REF.	SHEET NO.	SCALE
△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES	REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON-009	1 : 1



OPENING TYPE



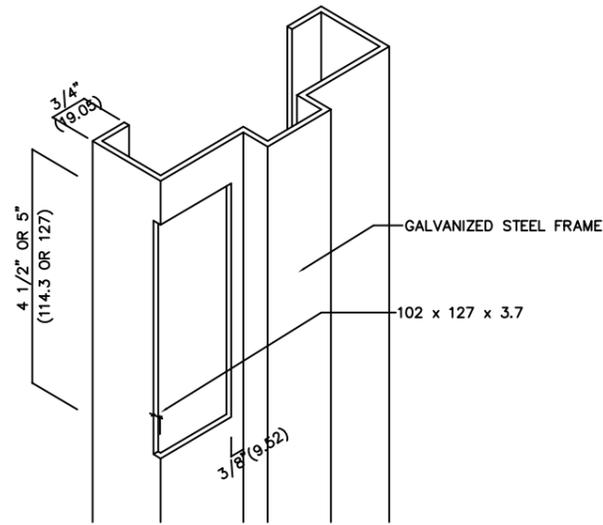
SAMHOON ENGINEERING CO.,LTD.

SAMHOON

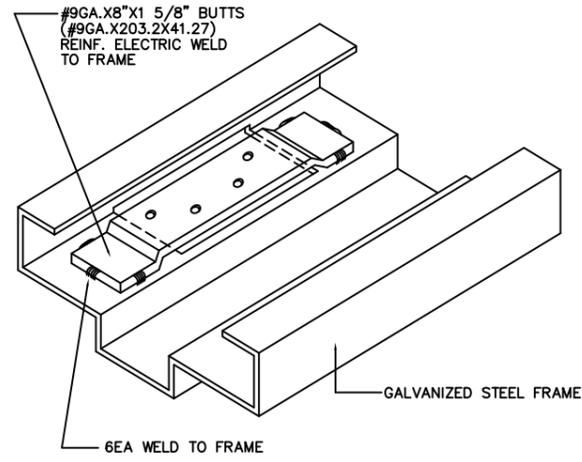
SAMHOON CO., LTD.
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△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES	REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON- 010	N/S

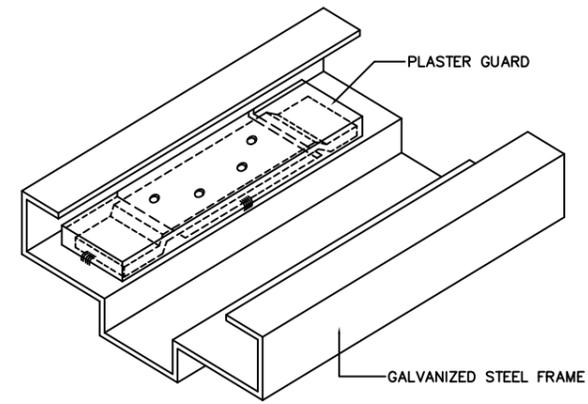
TITLE : STEEL METAL HOLLOW DOOR
W/ STEEL METAL FRAME
MORTISE LOCK DETAIL



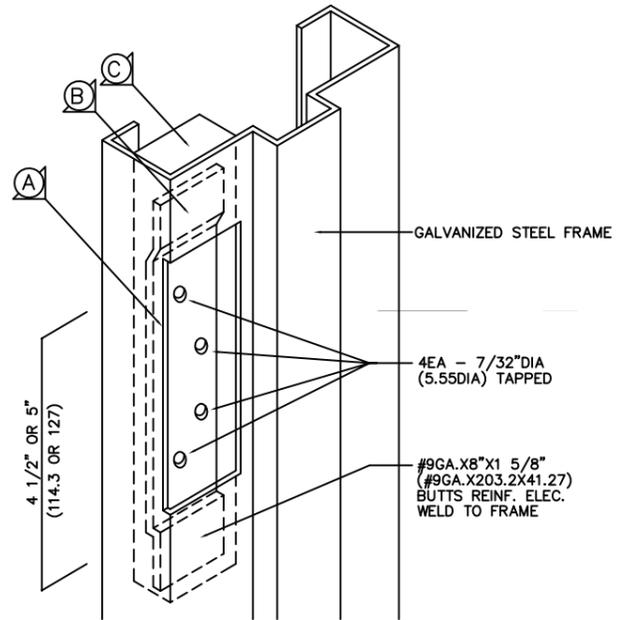
(A) HINGE REINF.(FRAME)



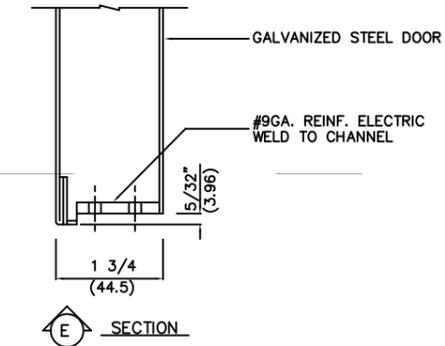
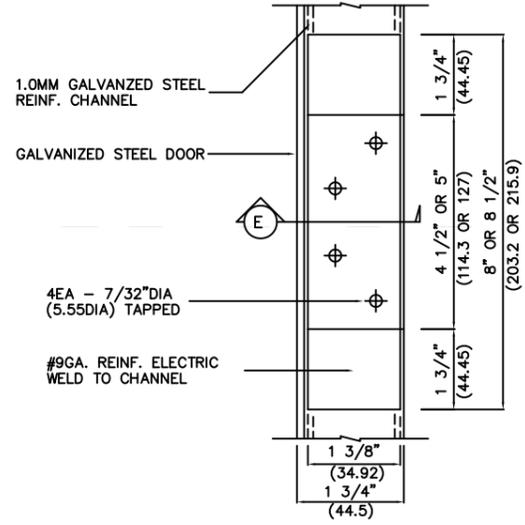
(B) HINGE REINF.(FRAME)



(C) PLASTER GUARD (FRAME)

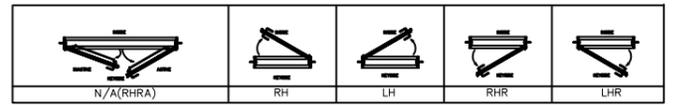


(D) HINGE REINF.(FRAME)



DOOR HINGE STRIKE DETAIL

OPENING TYPE



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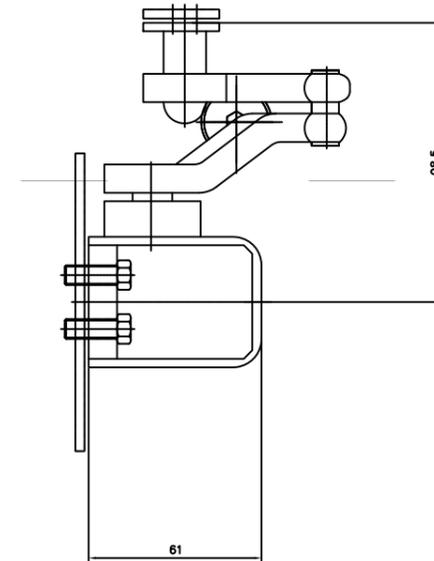
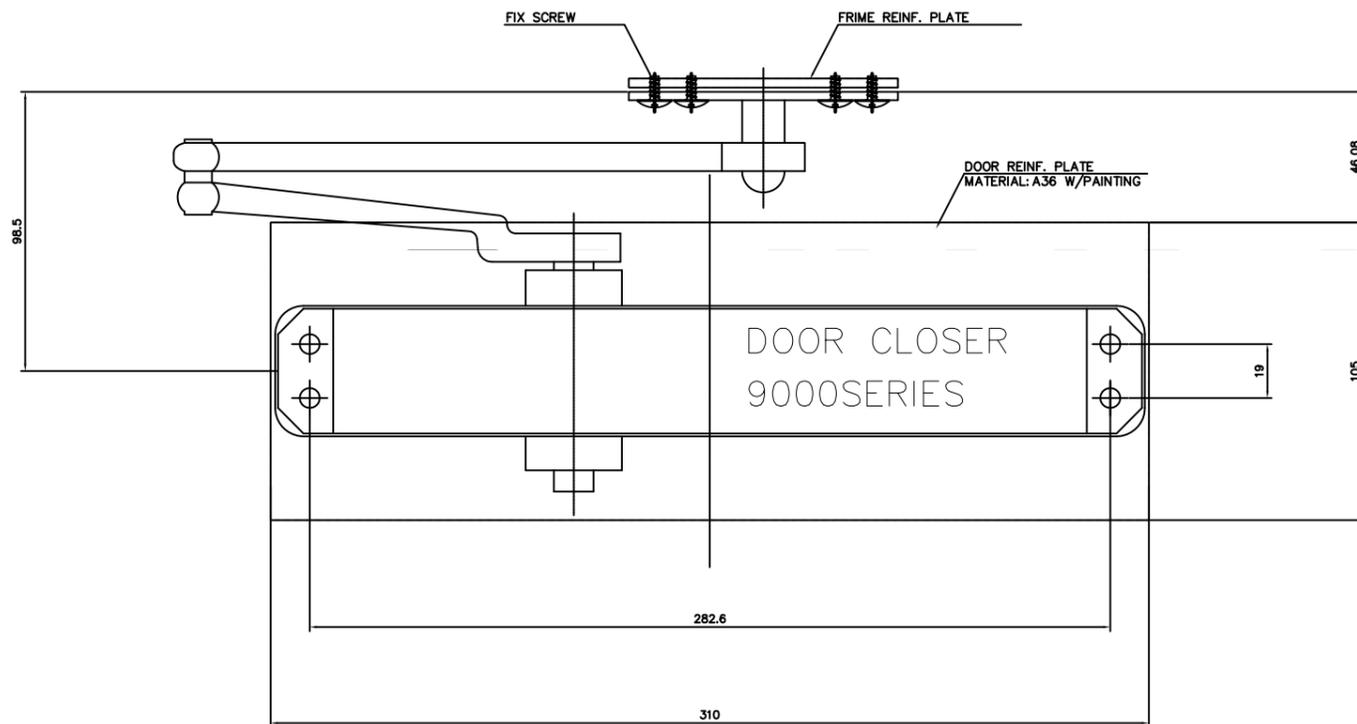
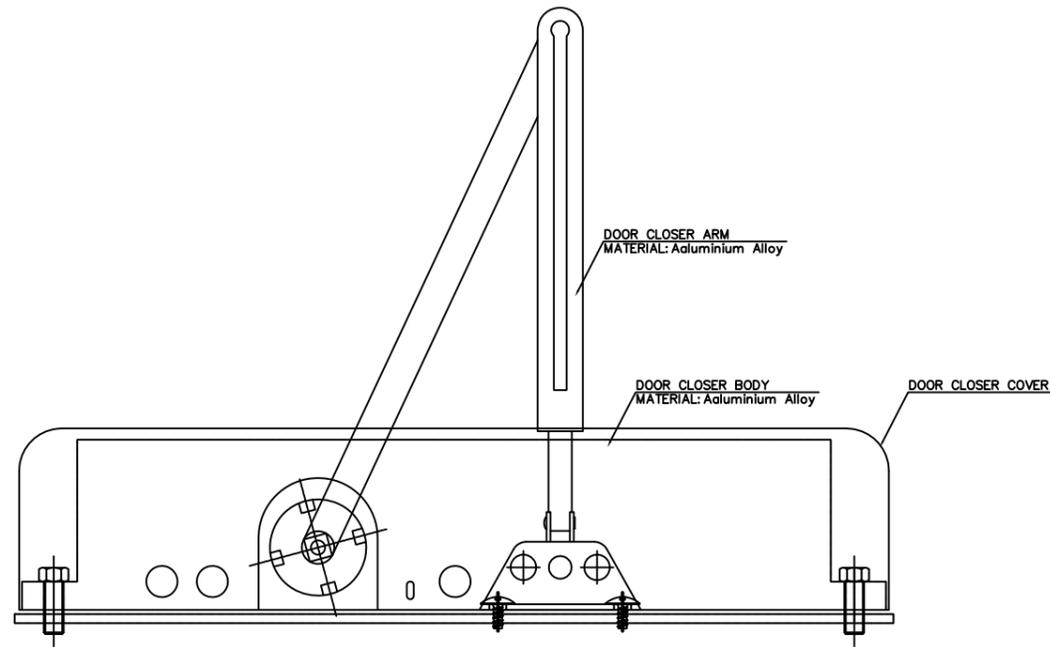


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TITLE : STEEL METAL HOLLOW DOOR
W/ STEEL METAL FRAME

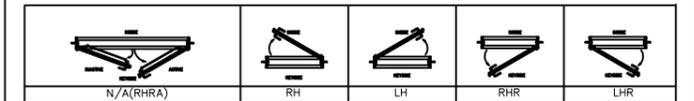
BUTT HINGE REINF. DETAIL



NOTES

1. METALS FOR ALL HARDWARE SHOULD BE NO GALVANIC REACTION. SPECIFICATIONS OF HARDWARE MATERIALS BY MANUFACTURER.

OPENING TYPE



SAMHOON ENGINEERING CO.,LTD.

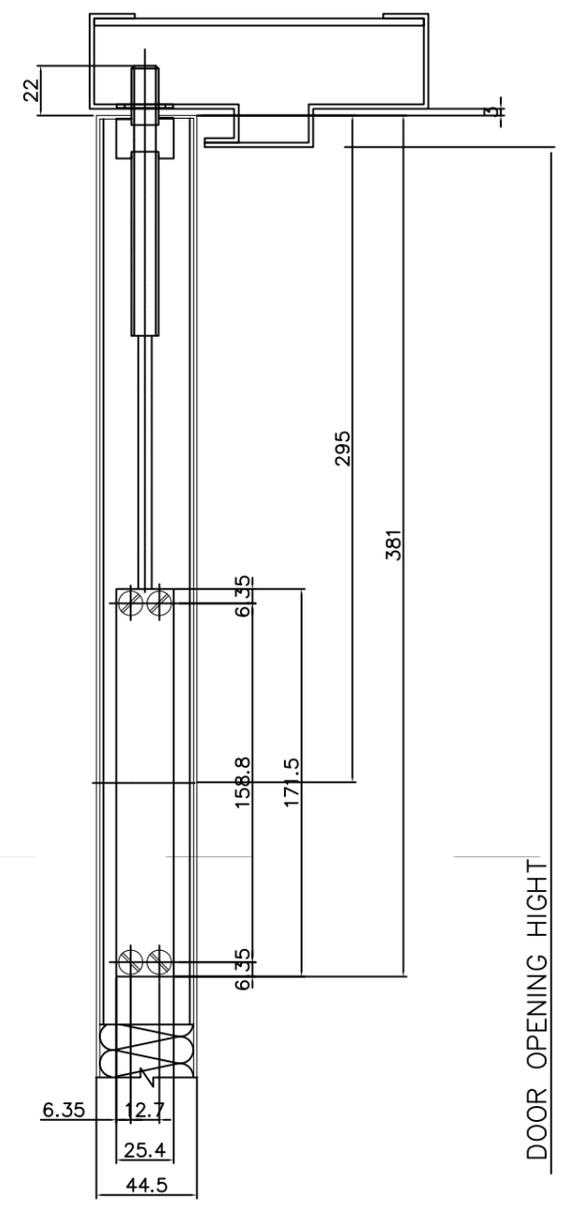
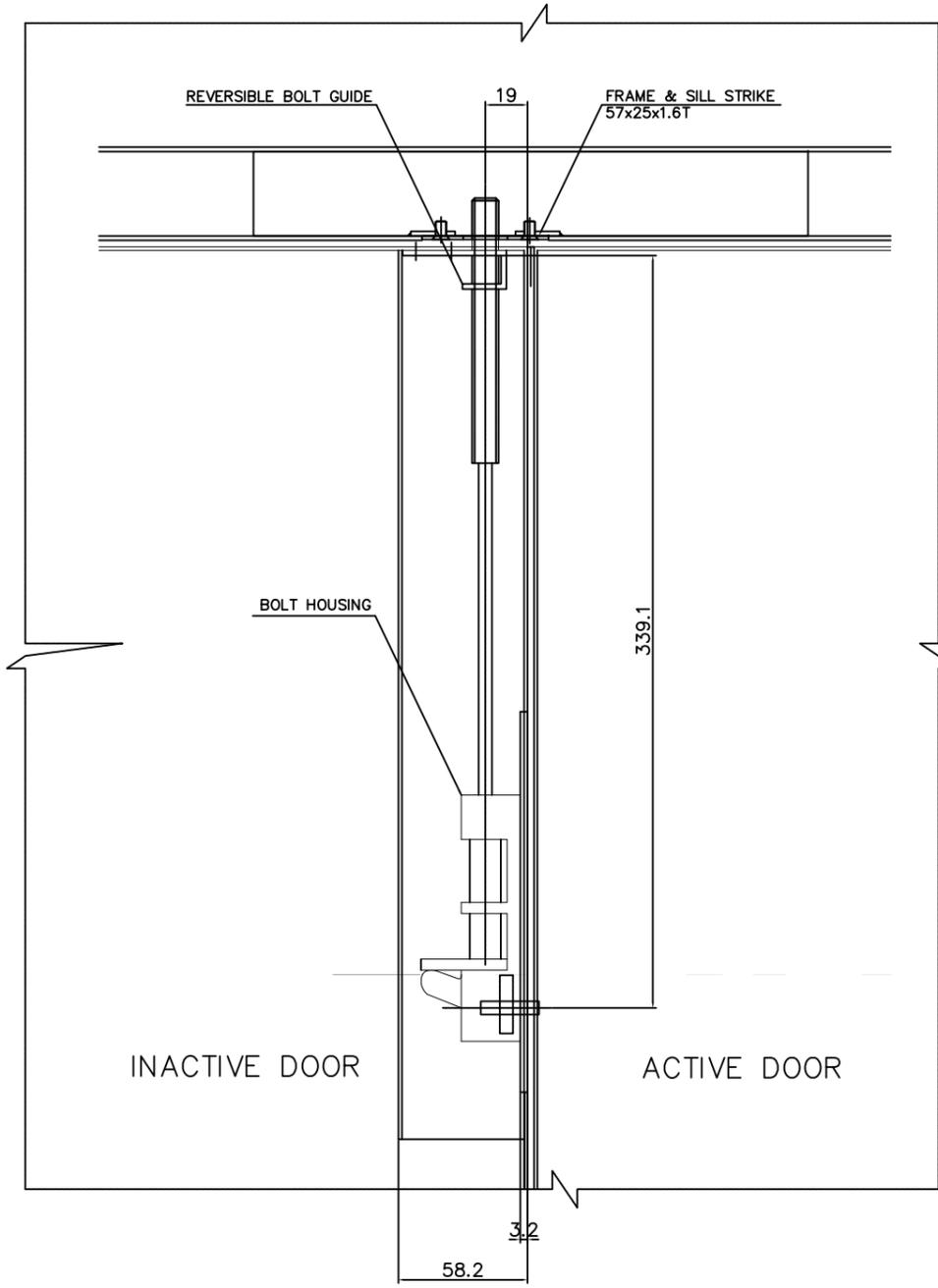
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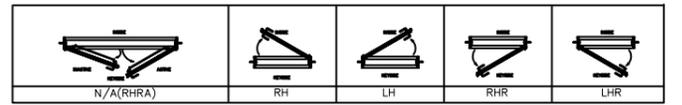
DOOR CLOSER(KING 900 SERIES)

REV	DATE	DESCRIPTION	BY	CHKD	APPRD	REFERENCE DRAWINGS	CAD FILE REF.	SHEET NO.	SCALE
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NOTES

OPENING TYPE



SAMHOON ENGINEERING CO.,LTD.



SAMHOON CO., LTD.
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TEL: (82)-32-661-3501 / FAX: (82)-32-661-3505
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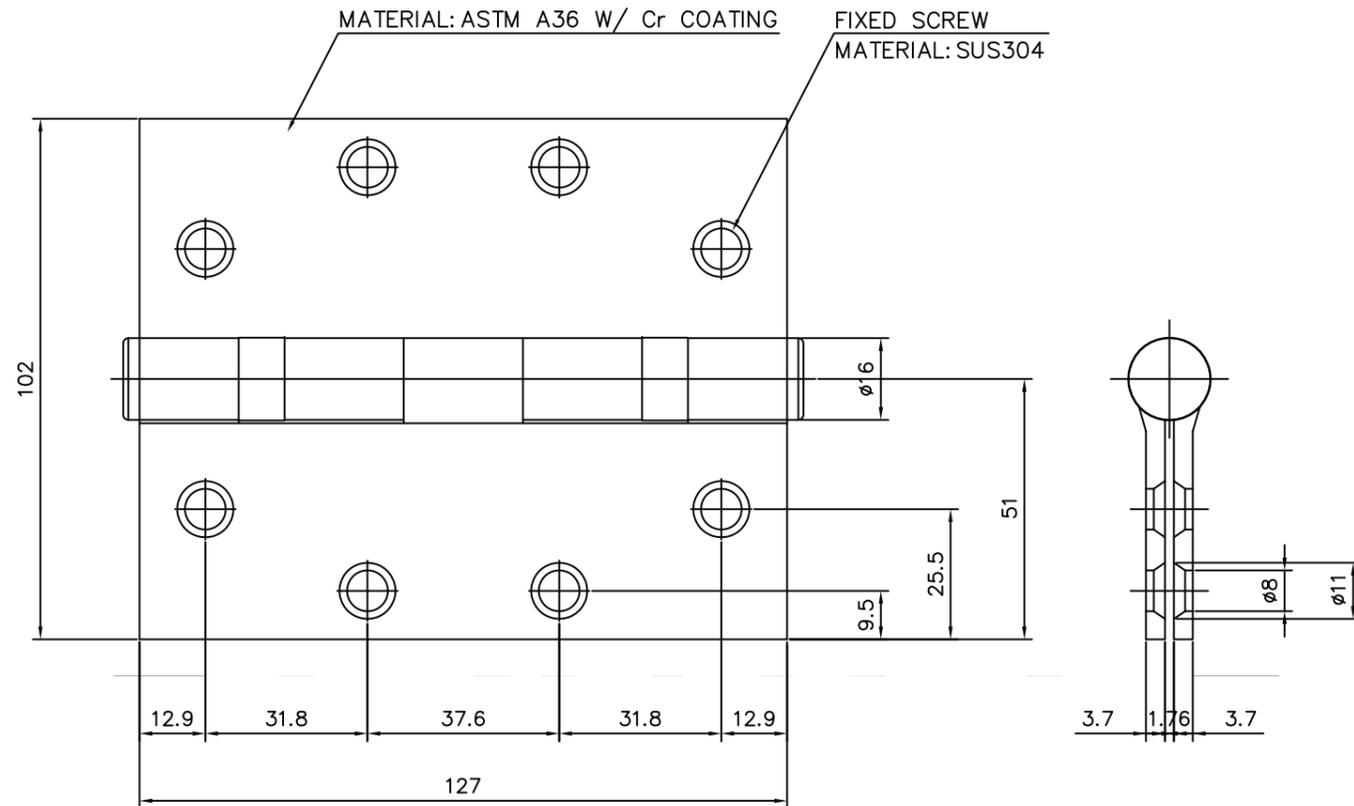
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△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES	REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON- 013	N/S

TITLE : STEEL METAL HOLLOW DOOR
W/ STEEL METAL FRAME

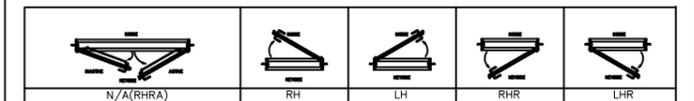
MANUAL FLUSH BOLT DETAIL

NOTES

1. METALS FOR ALL HARDWARE SHOULD BE NO GALVANIC REACTION. SPECIFICATIONS OF HARDWARE MATERIALS BY MANUFACTURER.
2. SCREWS OR BOLTS FOR HARDWARE TO ASSEMBLE WITH DOOR/FRAME SHOULD BE STAINLESS STEEL AGAINST GALVANIC REACTION.
3. HARDWARE MATERIALS WHICH ARE NOT APPLICABLE FOR STAINLESS STEEL DUE TO MATERIAL STRENGTH CONSIDERATIONS ETC. SHOULD BE WITH HOT DEEP GALVANIZING OR GOLD PLATING FINISH SO THAT THE PRODUCT CAN HAVE LONGER LIFETIME AGAINST GALVANIC REACTION.
4. BUTT HINGE IS NOT APPLICABLE FOR STAINLESS STEEL MATERIAL DUE TO THE DOOR WEIGHT ETC., THUS BUTT HINGE IS FOR HIGH LOADING BY ASTM A30, AND ITS FINISH IS WITH US32D WHICH IS CHROME PLATED MATERIAL.



OPENING TYPE



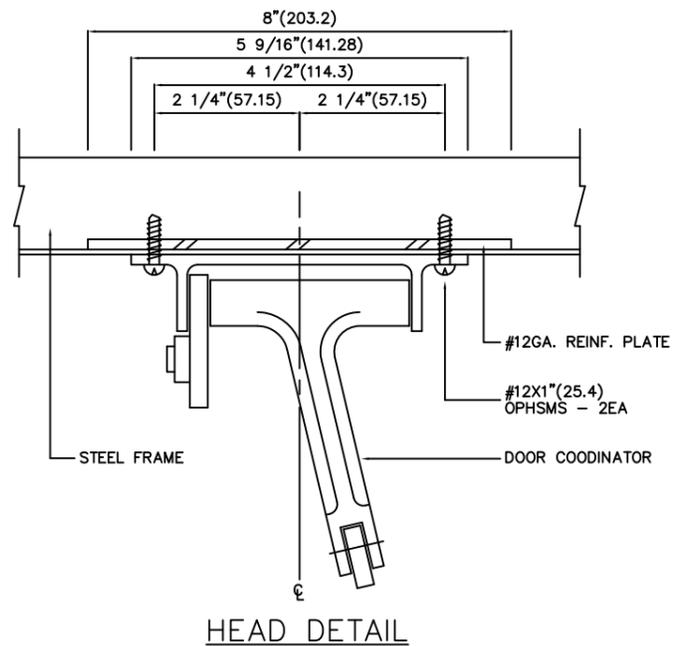
SAMHOON ENGINEERING CO.,LTD.

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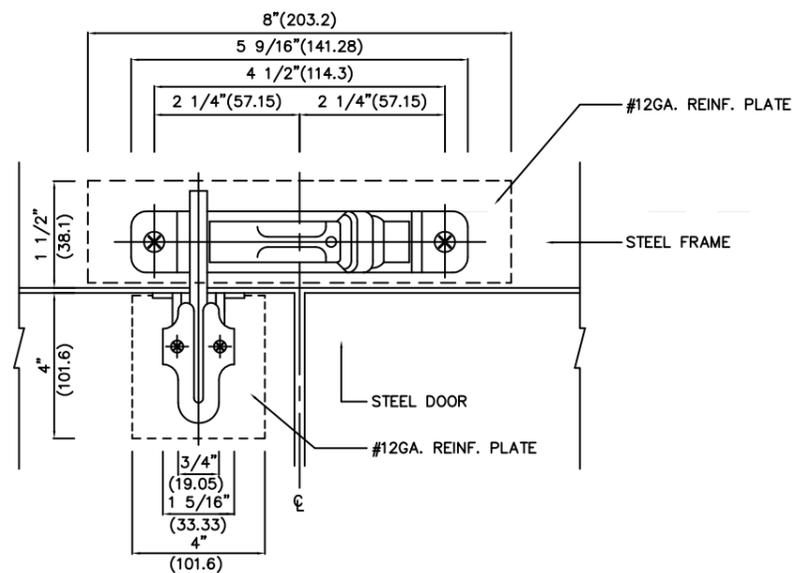
SAMHOON CO., LTD.
 #256 Kyungin-Ro,
 Bucheon City, Gyeonggi Drovince, Korea
 TEL: (82)-32-661-3501 / FAX: (82)-32-661-3505
 http://www.samhoon.com E-Mail: samhoon@samhoon.com

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△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES	REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON- 014	

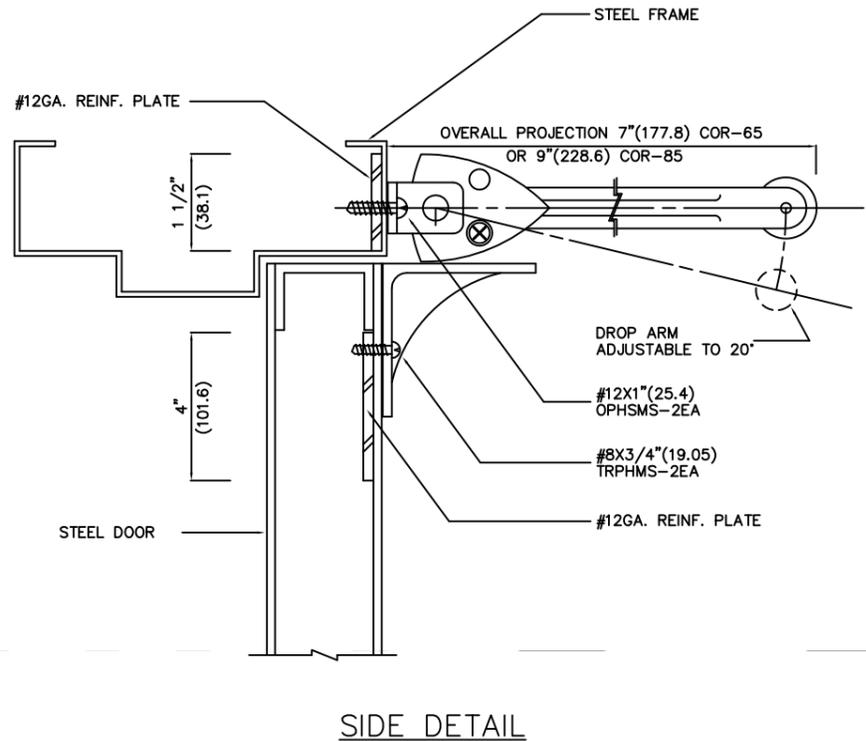
TITLE : STEEL METAL HOLLOW DOOR
 W/ STEEL METAL FRAME
 BUTT HINGE(AHG2-5040)



HEAD DETAIL

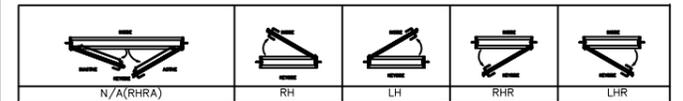


ELEVATION



SIDE DETAIL

OPENING TYPE



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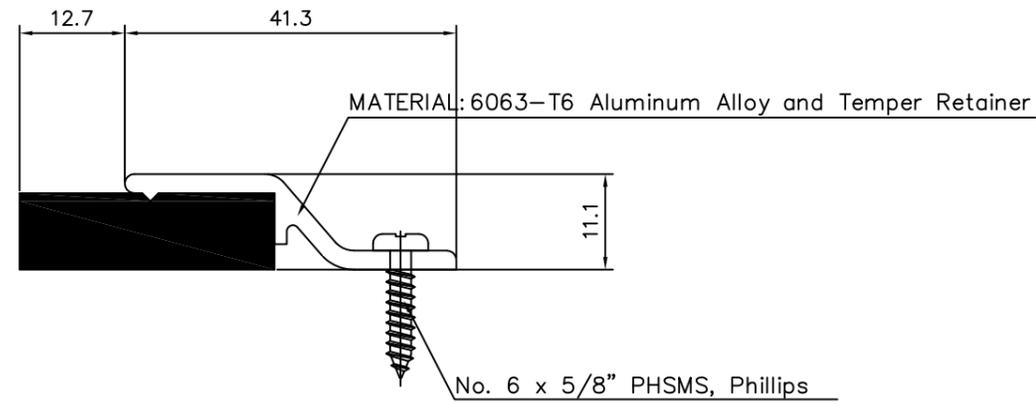
TITLE : STEEL METAL HOLLOW DOOR
W/ STEEL METAL FRAME

DOOR COORDINATION & REINF. DETAIL

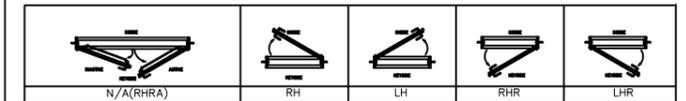
REV	DATE	DESCRIPTION	BY	CHKD	APPRD	REFERENCE DRAWINGS	CAD FILE REF.	SHEET NO.	SCALE
△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES	REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON- 015	1 : 1

NOTES

1. METALS FOR ALL HARDWARE SHOULD BE NO GALVANIC REACTION. SPECIFICATIONS OF HARDWARE MATERIALS BY MANUFACTURER.



OPENING TYPE



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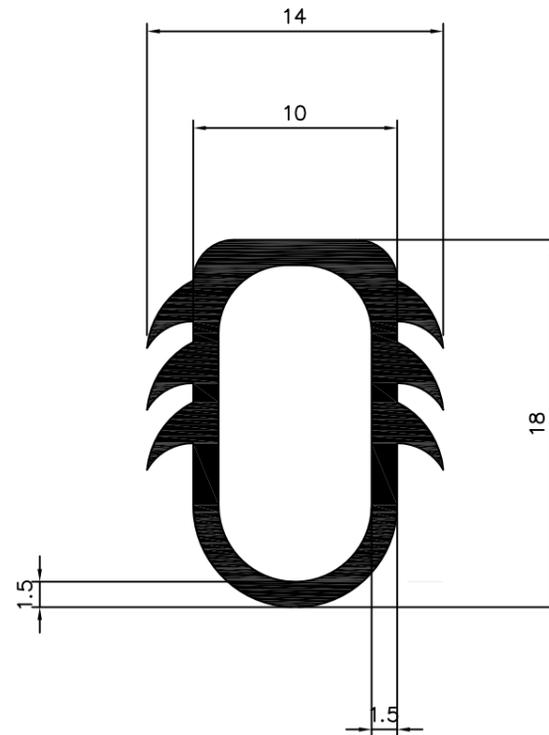
REV	DATE	DESCRIPTION	BY	CHKD	APPRD	REFERENCE DRAWINGS	CAD FILE REF.	SHEET NO.	SCALE
△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES	REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON- 016	N/S

TITLE : STEEL METAL HOLLOW DOOR
 W/ STEEL METAL FRAME

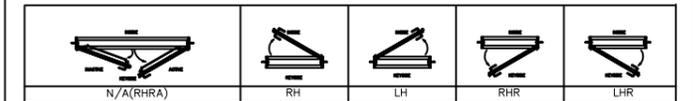
Pemko 375 ASTRAGAL Gasketing

NOTES

1. GASKET SHOULD BE MANUFACTURED IN ACCORDANCE WITH ASTM D 2000.



OPENING TYPE



SAMHOON ENGINEERING CO.,LTD.

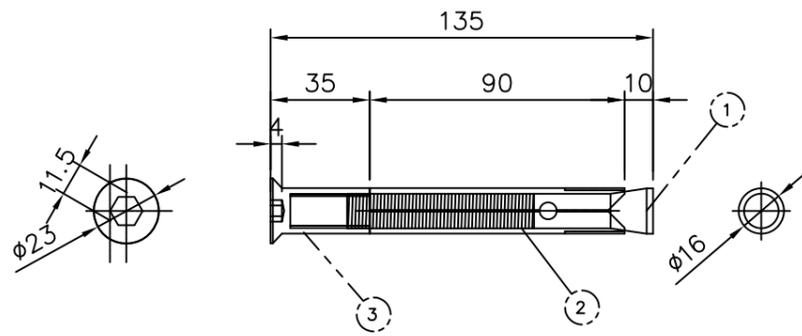
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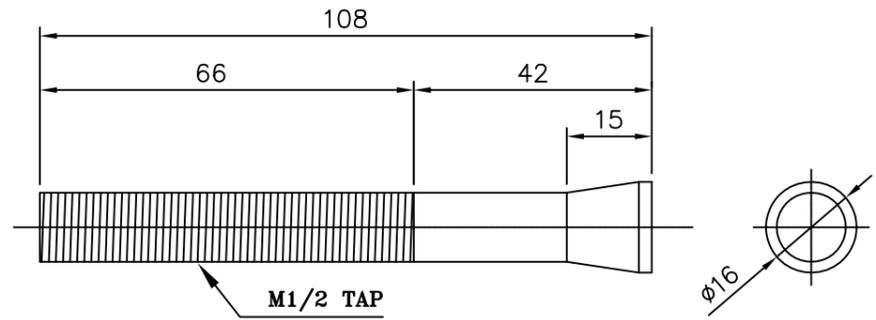
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							REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON- 017	4 : 1
△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES			

TITLE : STEEL METAL HOLLOW DOOR
 W/ STEEL METAL FRAME

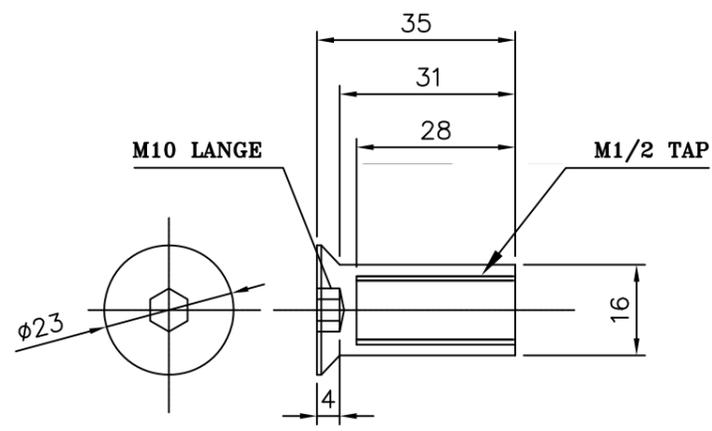
GASKET DETAIL



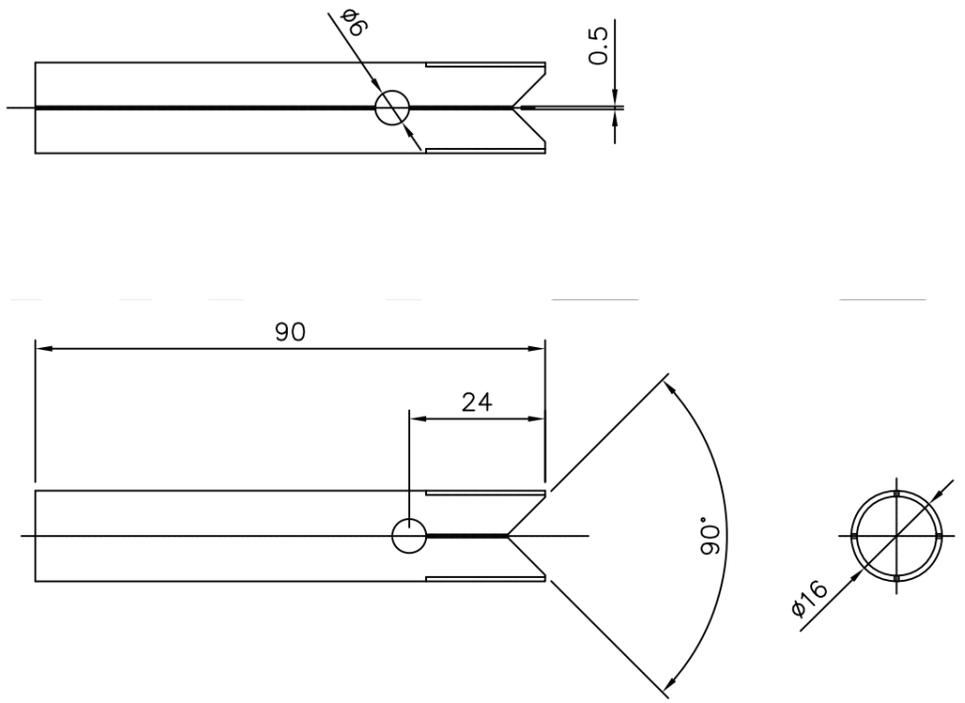
FRAME ANCHOR BOLT
 Ø16 x 115L



① **FRAME ANCHOR BOLT (M12X88L)**



③ **NUT**

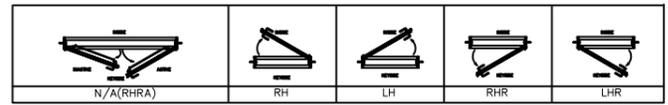


② **SET ANCHOR Ø16**

NOTES

1. METALS FOR ALL HARDWARE SHOULD BE NO GALVANIC REACTION. SPECIFICATIONS OF HARDWARE MATERIALS BY MANUFACTURER.

OPENING TYPE



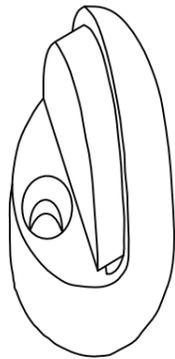
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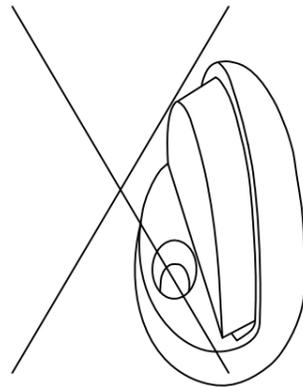
REV	DATE	DESCRIPTION	BY	CHKD	APPRD	REFERENCE DRAWINGS	CAD FILE REF.	SHEET NO.	SCALE
△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES	REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON- 018	1 : 1

TITLE : STEEL METAL HOLLOW DOOR
 W/ STEEL METAL FRAME
 FRAME ANCHOR (IF NECESSARY)



SPECIFICATION

RISE	1/2"
BASE	2"
HIGHT	1-1/2"
MATERIAL	CAST BRASS
FINISH	F626,F610 OR F612
BHMA/ANSI	L02161

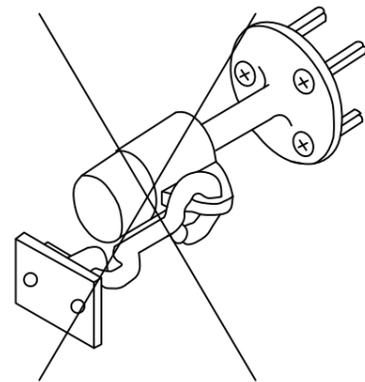


SPECIFICATION

RISE	1/4"
BASE	2"
HIGHT	1-1/4"
MATERIAL	CAST BRASS
FINISH	F626,F610 OR F612
BHMA/ANSI	L02141

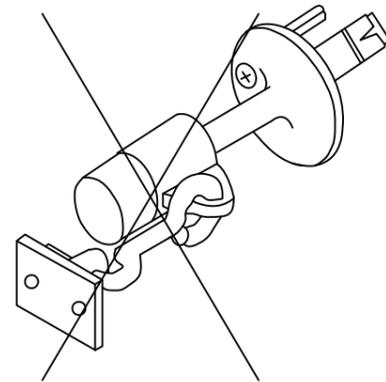
FLOOR STOP-A

FLOOR STOP-B



SPECIFICATION

BASE	2-1/4"
PROJECTION	3-5/8"
EYE	7/8 x 1-7/8"
HOOK	2-3/4"
FINISH	F626 US26D
BHMA/ANSI	L01341

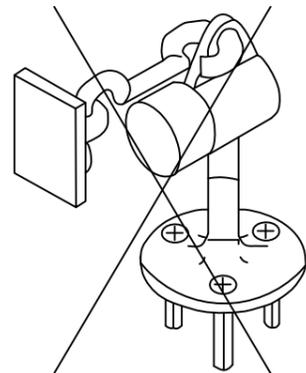


SPECIFICATION

BASE	2-1/4"
PROJECTION	3-7/8"
EYE	7/8 x 1-5/8"
HOOK	2-3/4"
FINISH	F626 US26D
BHMA/ANSI	L01351

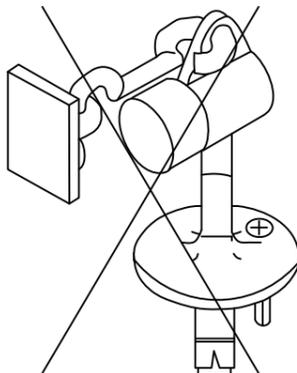
BASE STOP - CAST BRASS
ATTACHED BY SURFACE SCREW

BASE STOP - CAST BRASS
EXCEPT ATTACHED BY STUD WITH EXPANSION SHIELD



SPECIFICATION

BASE	2-1/4"
HIGHT	3-5/8"
FASTENER	COMBO PACK
EYE	7/8 x 1-5/8"
HOOK	2-3/4"
FINISH	F626 US26D
BHMA/ANSI	L01361



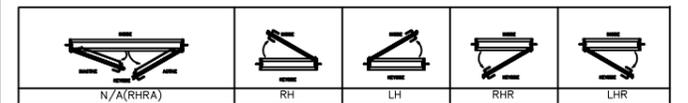
SPECIFICATION

BASE	2-1/4"
HIGHT	3-5/8"
FASTENER	COMBO PACK
EYE	7/8 x 1-5/8"
HOOK	2-3/4"
FINISH	F626 US26D
BHMA/ANSI	L01371

FLOOR STOP - CAST BRASS
ATTACHED BY SURFACE SCREW

FLOOR STOP - CAST BRASS
EXCEPT ATTACHED BY STUD WITH EXPANSION SHIELD

OPENING TYPE



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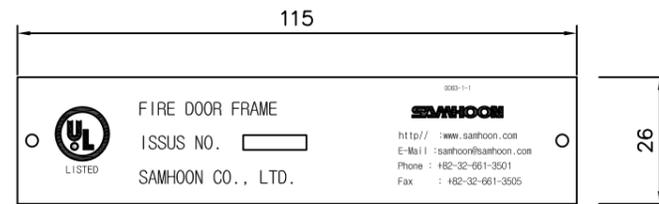
TITLE : STEEL METAL HOLLOW DOOR
W/ STEEL METAL FRAME

DOOR STOPPER

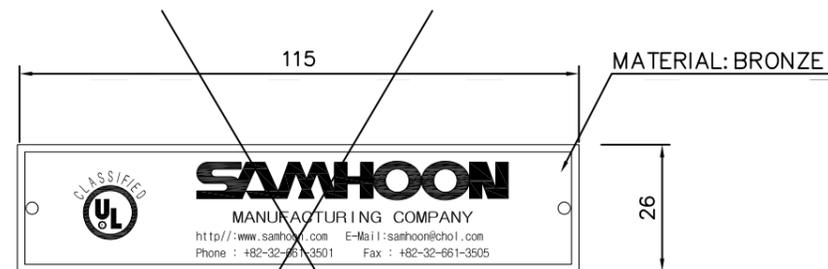
REV	DATE	DESCRIPTION	BY	CHKD	APPRD	REFERENCE DRAWINGS	CAD FILE REF.	SHEET NO.	SCALE
△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES	REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON- 019	N/S

NOTES

1. NAME PLATE SHALL BE BRONZE OR STAINLESS STEEL MATERIAL.

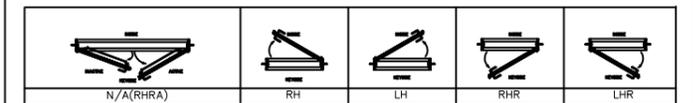


UL NAME PLATE



HOLLOW METAL DOOR NAME PLATE

OPENING TYPE



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TITLE : STEEL METAL HOLLOW DOOR
W/ STEEL METAL FRAME

NAME PLATE DETAIL

REV	DATE	DESCRIPTION	BY	CHKD	APPRD	REFERENCE DRAWINGS	CAD FILE REF.	SHEET NO.	SCALE
△	15.FEB.24	ISSUED FOR DRAWING	S.H.KIM	J.S.KIM	J.S.MOO	CONTENT OF NOTES	REPAIR BLDG. 90 U.S. ARMY GARRISON, OKINAWA, JAPAN	SAMHOON- 020	N/S